

King Manufacturing Corp. / Steel King Construction

1100 S Watertown Street, Waupun, WI 53963

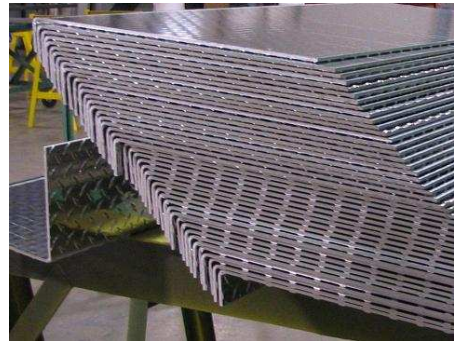
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www.kingmfg.com

Manufacturing Capabilities

33,280 sq. ft. Sheet Metal Shop

- Brake Presses - two routinely incorporate punching capabilities
 - Chicago mechanical 25' x 150 ton
 - Chicago mechanical 10' x 75 ton
 - Chicago mechanical 6' x 30 ton
 - Chicago mechanical 4' x 25 ton
 - Accurpress hydraulic 12' x 130 ton
- Shearing
 - 16 Ga. Shear 52"
 - Cincinnati 10' shear - 1/4" mild steel capacity
- 36" width coil line – 20 Ga.
 - Coil reel x 5000 lbs
 - Up to 20 Ga. Coil flattener
 - Up to 16 Ga. Shear
 - Flagler 20 Ga. Slitter
- Rouselle Punch Press – up to 16 ga.
- Sand Blasting
 - 6' long x 4' tall x 3' deep cabinet
- Paint Booth
 - Electrostatic paint system
 - Durable, low VOC Automotive grade paint
 - (1) 2040 sq. ft and (1) 3000 sq. ft room
- Graphics Application



18,880 sq. ft. Structural Steel Shop

- HyPerformance CNC Plasma HPR260 Table
 - Pierce thru up to 1¼"
 - Cut (edge start) up to 2½"
 - Mild steel, stainless steel, and aluminum
 - Up to 260 amps of current
 - 8' x 12' table
- HEM Saw Cyclone High-Speed Band Saw
 - 16" x 22" at 90°
 - 16" x 15" at 45°
 - 16" x 7" at 60°
 - Cutting pressure up to 800 lbs downforce
 - Clamp pressure up to 1700 lbs
- Mubea Punch Press
 - 143 Short tons
 - Up to 1 ½" round
- Mubea Ironworker
 - 90 Equal leg angle 5x5x1/2
 - 45 Equal leg angle 3 ½ x 3 ½ x 3/8
 - 90 Unequal leg angle 5 x 3 ½ x ½
 - Shear up to 8" x 5/8"
- Mig Welders - 450 amps or 200 amps
- Stick Welder
- Hand-held Plasma Torch
- Structural Priming Booth – 1760 sq. ft

